	PACCOR Polska Sp. z o. o.		Version 0
	Skierniewice Branch		Revision A
	Replaces specification no. n/a		Date: 2021.03.02
	From: n/a Due to: box change		Page 1 of 3
Code: E400213		Article: clear PET lid without cut 95mm (800pcs)	UPC: 5907739618146
Specification no. clear L95 Ø98,6xH9,4		Food contact: cold beverages	
Prepared by: UN			CE mark: no
Checked by: Dept. Super.	Production Supervisor: Dept. Super.		
Attachments:	Article drawing: Flat lid 95 with cross.pdf ;		

pic:

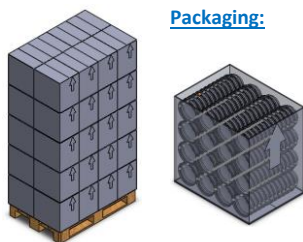


I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article **PET lid without cut 95mm (800pcs)** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: "**Flat lid 95 with cross.pdf**". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

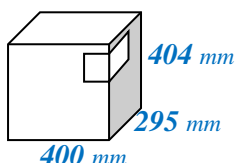
Packaging:



II. Raw material specification

Compounds	Basic composition	Alternative
Name Percentage	50% R-PET / 50% VIRGIN	R-PET flakes up to 80%
Name Percentage	AB both sides Formasil	0%
Name Percentage	1%	0%
Name Percentage	0%	0,0%

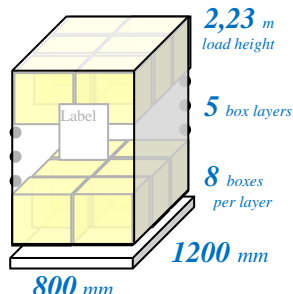
Box inner size:



III. Sheet specification

Parameter	Value	Tolerance
Thickness	0,24 mm	±0,02 mm
Width	670,0 mm	+2/-2 mm
Color*	clear	BWTC
Layers	E170114 FOLIA PET 0,24 x 770 transp. RDK wieczko Dim.95mm	

Palletizing:



IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	98,6 mm	±0,5 mm
Width (or Ø)	,0 mm	mm
Height	9,4 mm	±0,5 mm
Stacking distance	4,80 mm	±0,2 mm
Weight	3, g	-0,1/0,2 g
Capacity nominal / brimful	/ ml	ml
Reference*	PET lid without cut 95mm (800pcs)	

*B – black, W – white, T – transparent, C – any color

Articles in a pile: **50**

Piles in a box: **16**

Articles in a box: **800**

Box inner size: **400x295x404**

Box load gross: **2,9 kg**

Boxes per pallet: **40**

Articles per pallet: **32000**

Pallet height: **2,23 m**

Pallet type: **G300001-EURO**

Pallets per truck: **33**

FTL: **1056000**

Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: **film**
- Box liner: **LDPE G380305 półrękaw LD 500/0,022 22µ**
- Labels per pallet sides: **2**
- Corner box label: **yes**
- Customer label: **no**
- Box: **cardboard G300177 - 620551 new**

V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.


VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2021.03.02	Date: 2021.03.02	Date:

- Remarks: **No separation between box layers** - Absorption pads: **no**: weight: **n/a** - Stacking: **A-A** – Sleeve label: **yes**

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